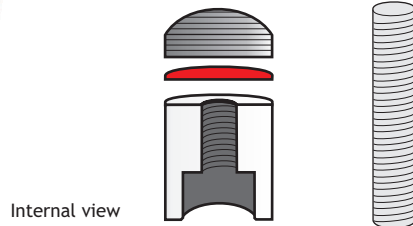


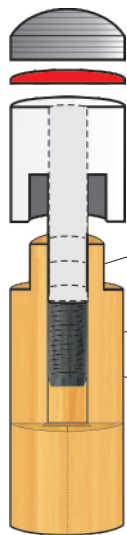


## Saber-T® Tiger Ferrule Replacement (Tiger X-Ultra® shaft limited lifetime warranty\*)



Saber-T® Tiger ferrules consists of:  
 1 - tenon 1/4" 28 thread  
 1 - ferrule w/ 1/4" 28 threaded hole and pocket  
 (fiber backing and tips sold separately)

*To start, cut the old ferrule off slowly on your lathe and be sure not to cut the wood pilot.*



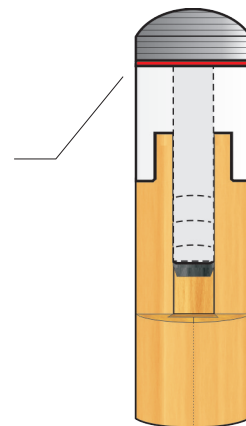
**Figure 1.**  
Internal view

The wood pilot should be 1/16" thick and 1/4" long.

Using a 7/32" drill bit, drill the center of the shaft about 1" deep.

Use 1/4" 28 tap to thread the center about 7/8" deep. Then epoxy the tenon that came with the ferrule in first followed by the ferrule.

In order to keep the manufacturers warranty, look for two important factors, red fiber backing is a must and ferrule has to be no less than 12.50 mm when finished.



**Figure 2.**  
Internal view



5/8"

Figure 3 shows how the ferrule should look after repair.  
(Saber-T® Ferrule length after finish - 5/8")

**Figure 3.**  
External view

*\*Tiger X-Ultra® shaft/ferrule will not be under manufacturers warranty if it is under 12.50 mm in diameter and has no red fiber backing under the tip.*